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D350-567-147 Job Sheet 193292



Part No: D350-567-147

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350 B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No: 14785

Due Date: 5/2/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		5/2/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	APR 11 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S173260



Part: D350-567-147

Job No: 193292

Serial No/Batch: S173260

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue 6

FAA STC SH989NE

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	5/2/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	5/2/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	5/2/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	5/2/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 110 - Packaging1-3 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-147 Location:FG033

135 - DC (Document Control) Photocopy bluefile & type labels per PPP D350-567-147 CHG001

140 - QC21 (QC21- Final Inspection - Work Order Release)

009303

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S167257
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM137307
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S143221
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S126623
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	S163906
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S152439
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	S092167
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S173190
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S164495
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	S158313
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S157107
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S157462
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S168249
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	S143702
NAS1149F0332P	Washer	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S159648
NAS1149FN616P	Washer	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	S144954
NAS1149FN816P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F117316-25
D4436-047	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S156250
D5076-047	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S156554

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	281	0
	AN525-10R6	2	369	0
	AN525-832R7	2	163	0
	CB200	1	25	0
	D3802-1	2	42	0
	D4435-9	2	32	0
	D4436-047	1	3	0
	D4441-1	2	368	0
	D4730-020-030	1	7	0
	D4971-041	1	10	0
	D5076-047	1	1	0
	MS21042L06	7	232	0
	MS21042L08	2	1,194	0
	MS21042L3	5	3,609	0
	MS21059L3	2	331	0
	MS35206-229	7	179	0
	NAS1149F0332P	10	5,367	0
	NAS1149FN616P	14	639	0
	NAS1149FN816P	2	197	0

Part Specifications
Specifications could not be found.

Change Record

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Part Number: D350-567-147

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e with Garmin Transponder)

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